



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2744

Job Sheet 175755



Part No: D2744

Job Qty: 20 ea ³⁰ ^{DAS} ²¹ ⁹⁻⁸⁹

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/24/18

Description:

Note: DWG REV C IPP C 03.01.17 Reformat; Dwg revised KJ/RF IPP Rev:D Now on Waterjet 06-06-16 JLM IPP
Rev:E As per Rev C 07-07-28 JLM Verified By:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		<i>a</i> 18/04/22
100	Waterjet	20 pcs	4/24/18	4/24/18	0.01	0.53	Waterjet1		<i>a</i> 18/04/22
120	QC	20 pcs	4/24/18	4/24/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	20 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3	<i>L6001</i>	APR 25 2018
140	QC21-SA	20 Ea	4/24/18	4/24/18	0.00	0.00	QC21		<i>DAS</i> <i>6</i> <i>9-89</i>

Part Op 100 - 1-Cut as per Dwg D2744

Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.080	5052-H32 .080 Sheet	3.6460 sf (.1823 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.080	4	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	3.020Inches ± 0.030	3.050 2.990		
2	Cap	6.520Inches ± 0.030	6.550 6.490		
3	Cap	3.260Inches ± 0.030	3.290 3.230		

Plex 4/10/18 2:08 PM Dart.Gagnon.Michelle



Container No: S063692



Part: D2744

Job No: 175755

Serial No/Batch: S063692

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/22/18

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